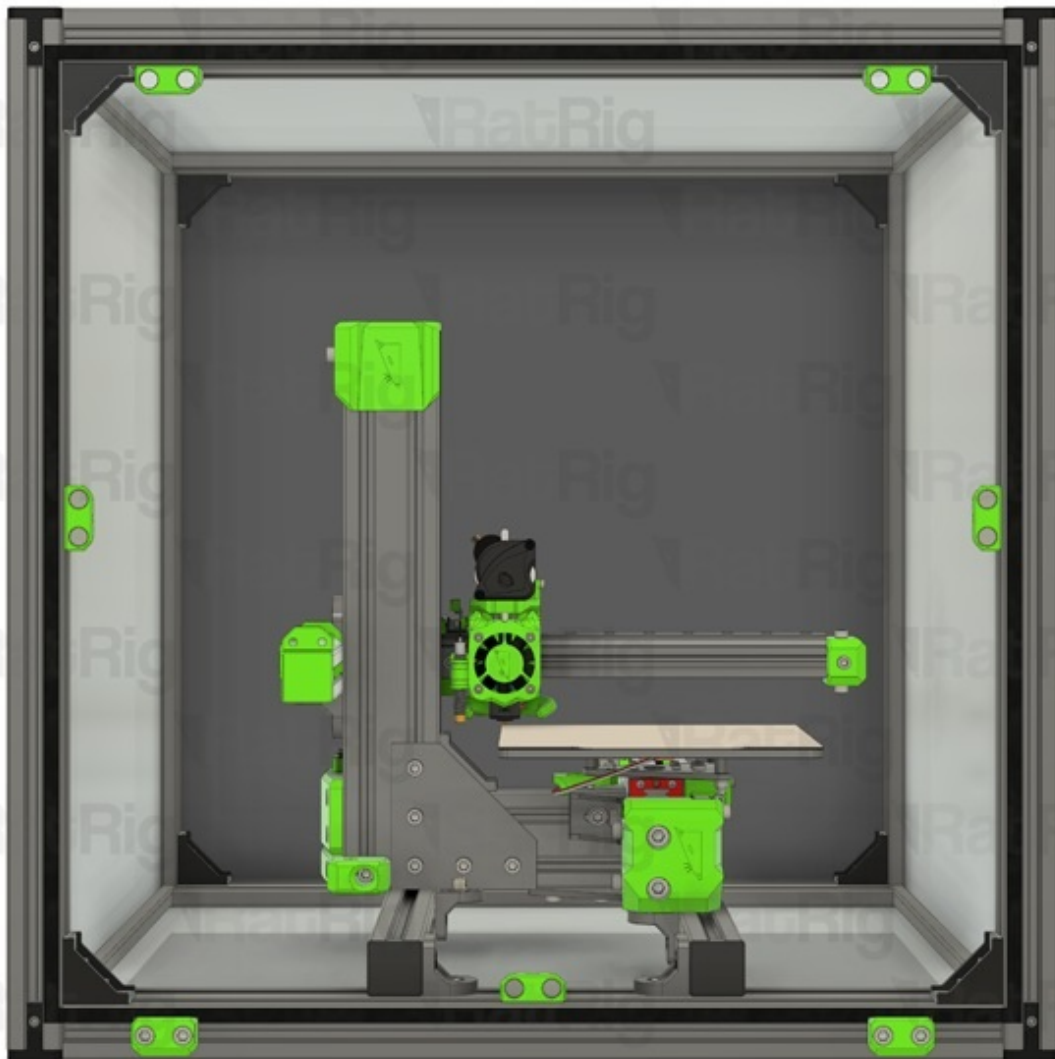


Rat Rig

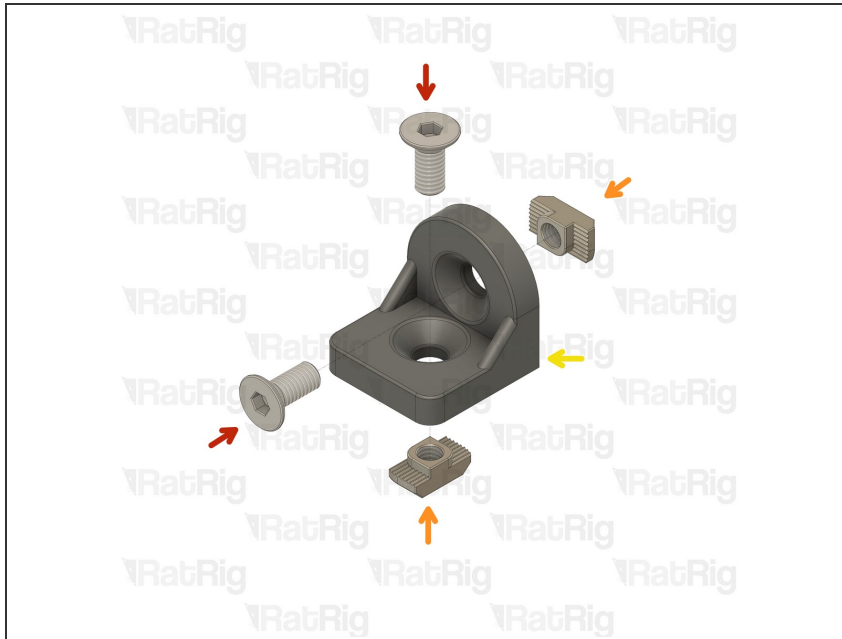
02. V-Hive Enclosure - V-Minion

This guide refers to the mounting rails configuration for the V-Minion.

Written By: Miguel Cruz

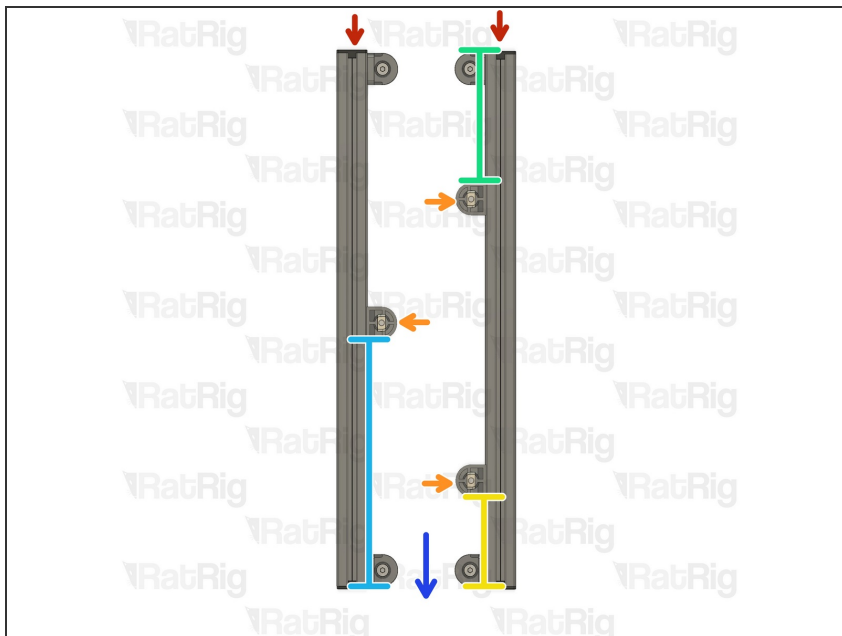


Step 1 — Assemble the 90 degree corner brackets (x3)



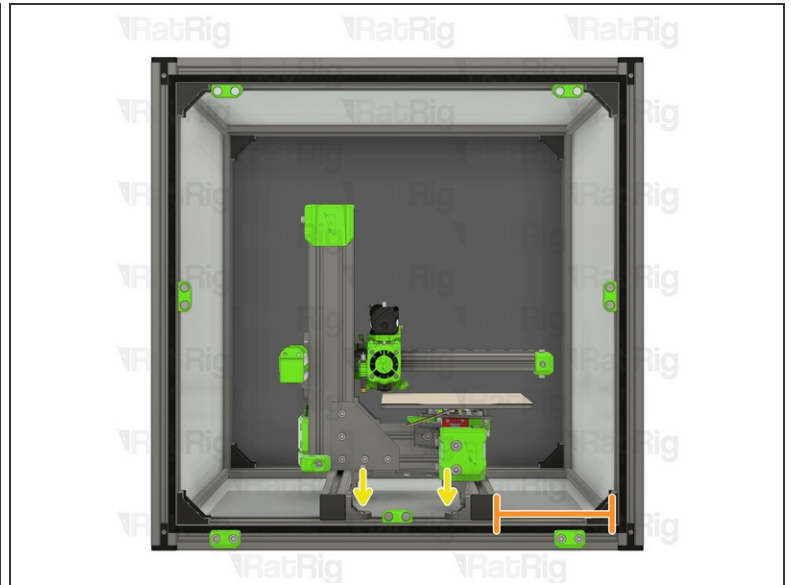
- M6 x 14 mm Countersink Screw
- 3030 Drop In T-Nut M6
- 90 Degree Corner Bracket.

Step 2 — Assemble the mounting rails



- Mounting Rails
- 3x 90 Degree Corner Bracket Assembly
- ⓘ Make sure to place the 90 degree corner bracket assemblies accordingly to the distances bellow:
 - 115 mm
 - 122 mm
 - 215 mm
- ☑ Keep the rounded side facing the printer.
- Keep this side on the front of the printer.

Step 3 — Mount the V-Minion



- ❗ Remove the V-Minion rubber feet before mounting it to the V-Hive Enclosure.
- Tighten the M6x14mm countersink screws to the V-Minion frame to ensure a stiff connection.
- Center the printer on the V-Hive Enclosure.
- Once the printer is in place proceed to tighten the four M6x14 screws on the rails to the frame.