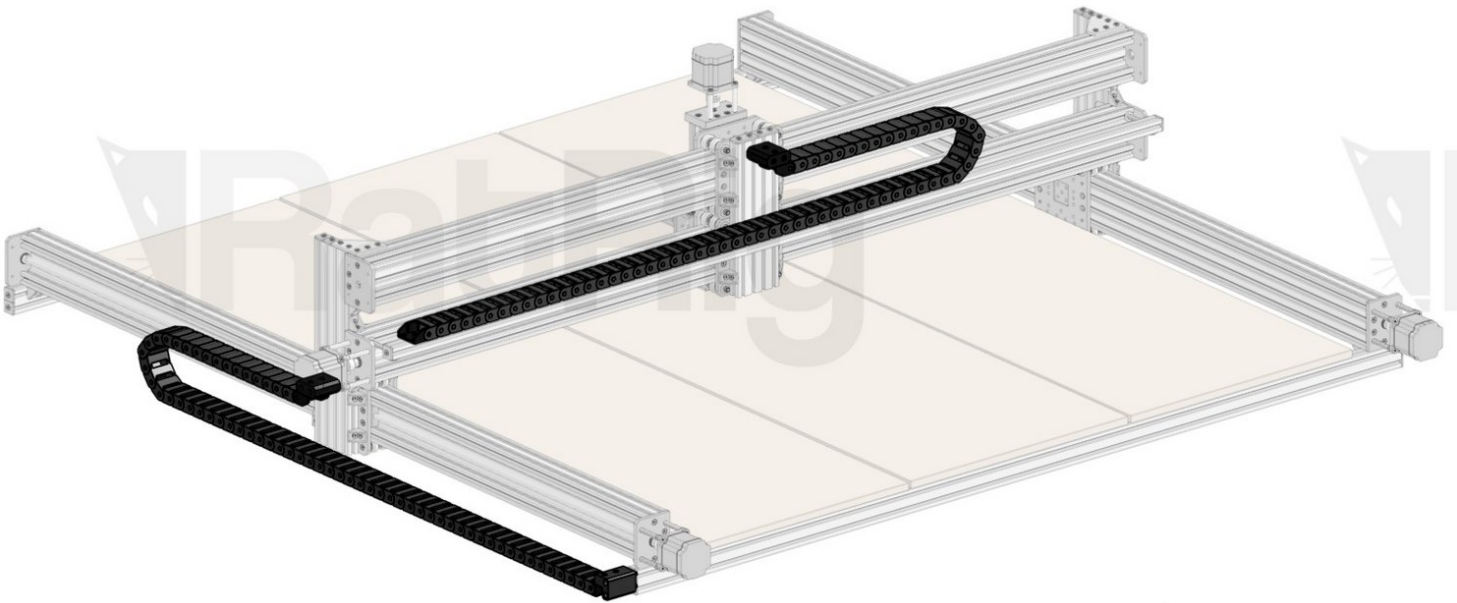


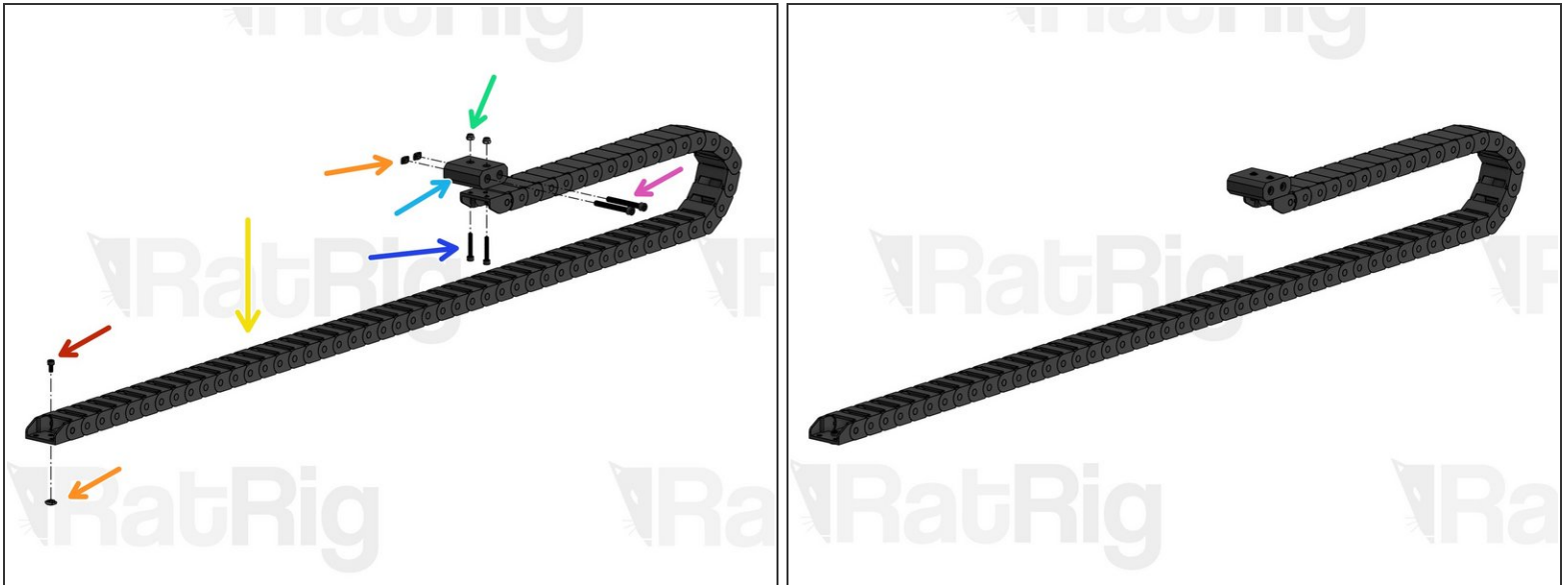
# Rat Rig

## 2.8 Drag Chain Assembly

Written By: Rat Rig

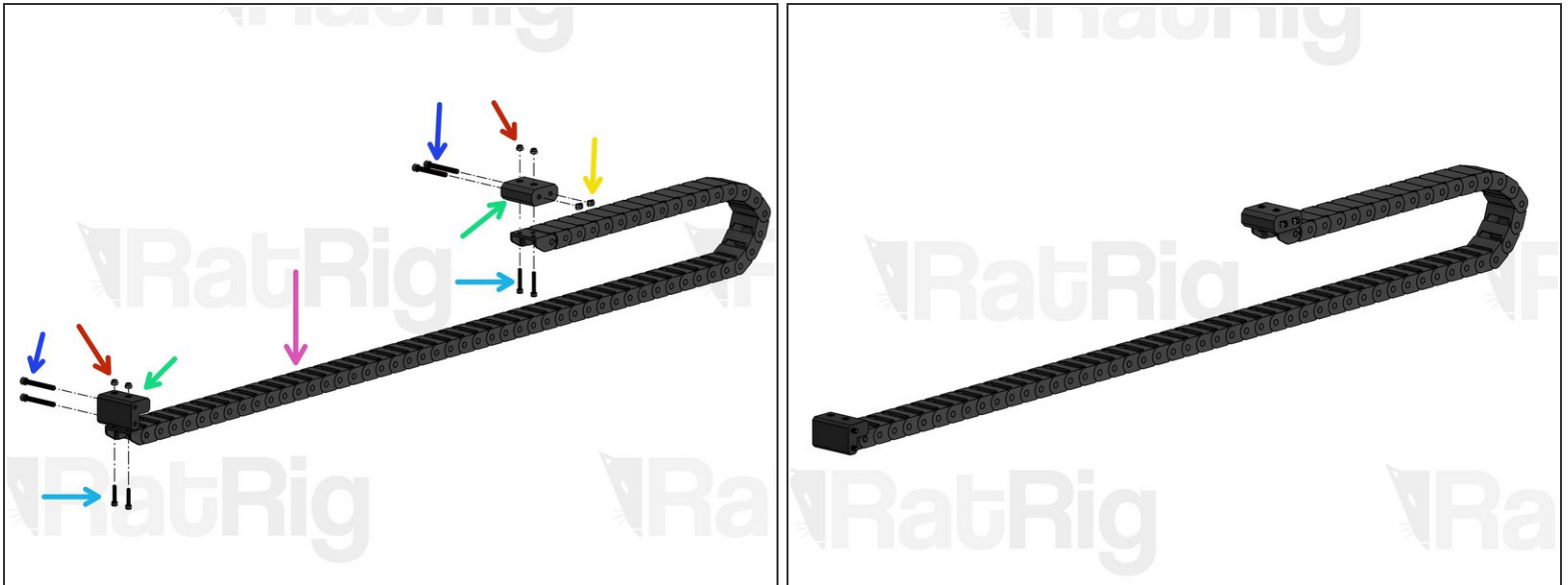


## Step 1 — Assemble X Drag Chain



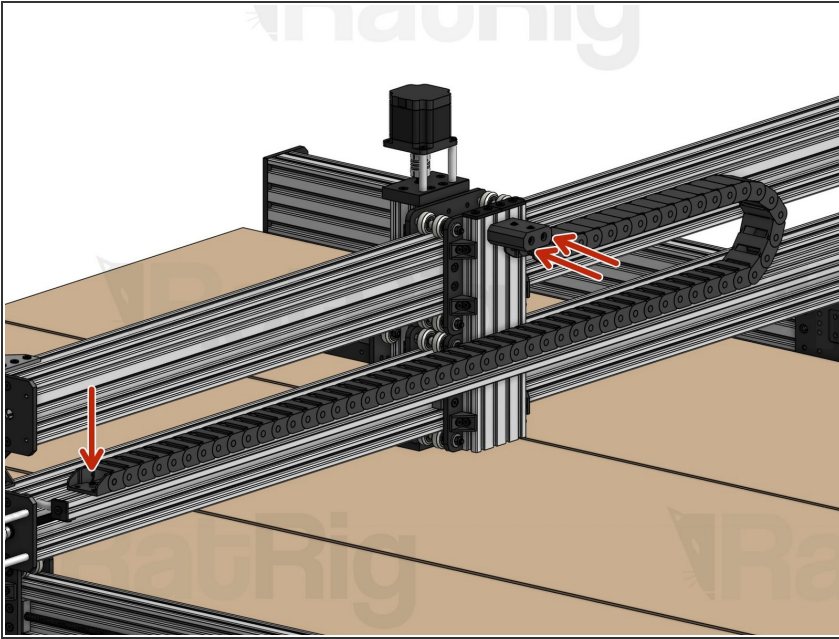
- X Drag Chain. Will be roughly 200mm longer than your X Axis.
- Cap Head Screw M4x8mm
- Drop-in T-Nut M4. Screw into position, but don't tighten yet.
- Cap Head Screw M4x25mm
- Drag Chain Printed Part
- Hex Locking Nut M4
- Cap Head Screw M5x45mm

## Step 2 — Assemble Y Drag Chain



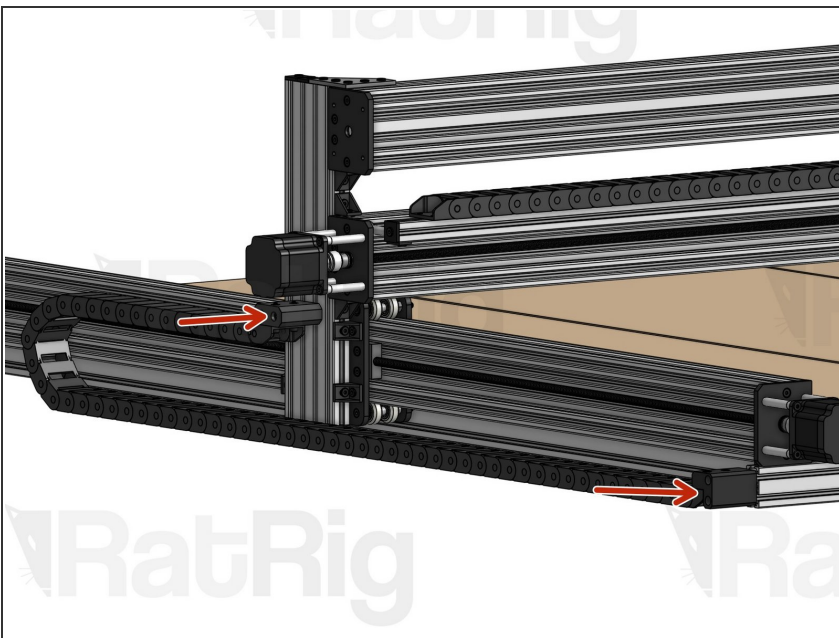
- Y Drag Chain. Will be about 200mm longer than your Y axis.
- Hex Locking Nut M4
- Drop-in T-Nut M5. Screw them into position, but don't tighten yet.
- Drag Chain Printed Part
- Cap Head Screw M4x20mm
- Cap Head Screw M5x45mm

### Step 3 — Mount X Drag Chain



- Fit the Drop-in T-Nuts pre-mounted on the drag chain inside the 2020 profile slot and tighten the screws.

### Step 4 — Mount Y Drag Chain



- Fit the Drop-in T-Nuts pre-mounted on the drag chain inside the 2020 profile slot and tighten the screws.
- [Wiring Diagram](#)