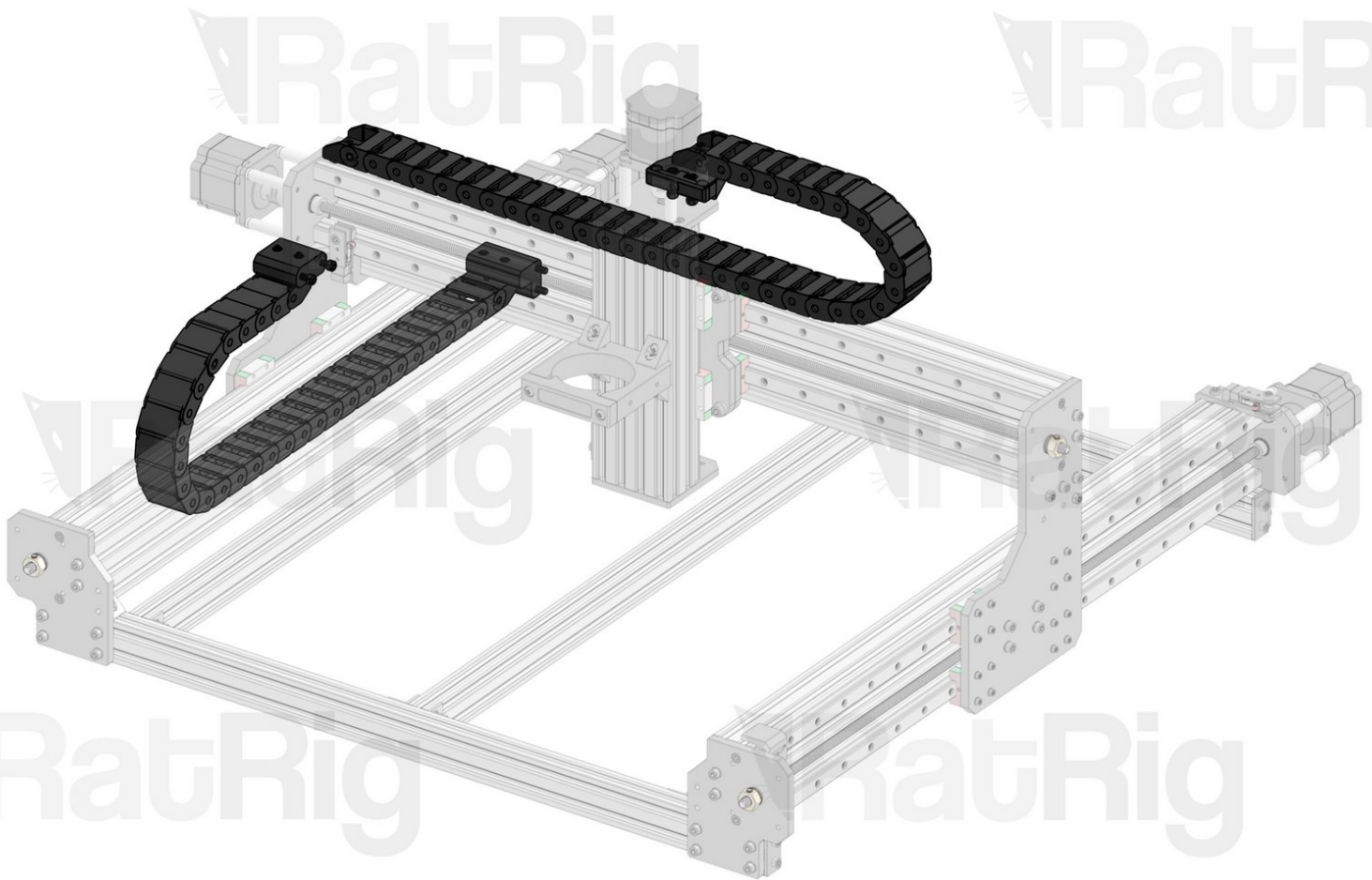


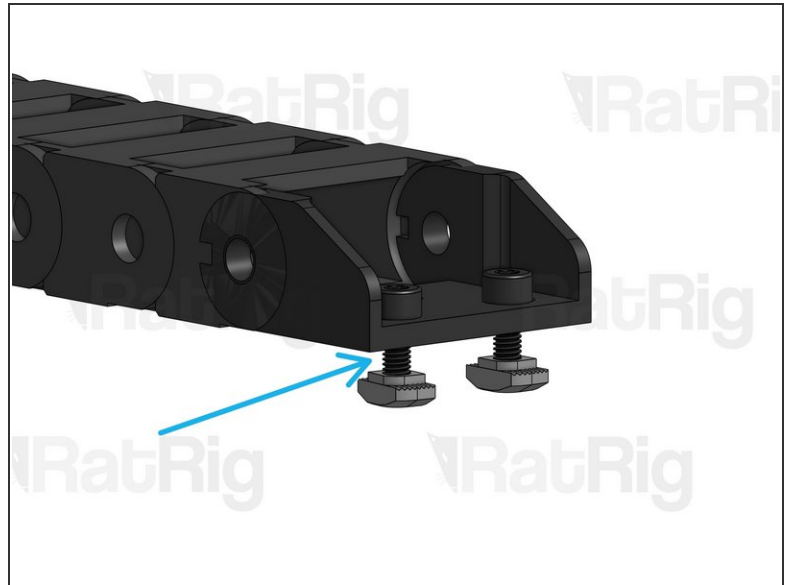
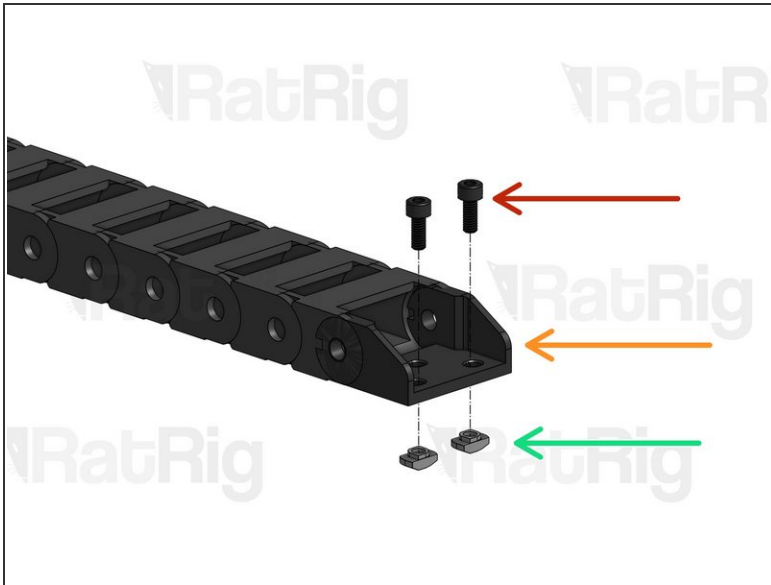
# Rat Rig

## 07. Drag Chains

Written By: Rat Rig

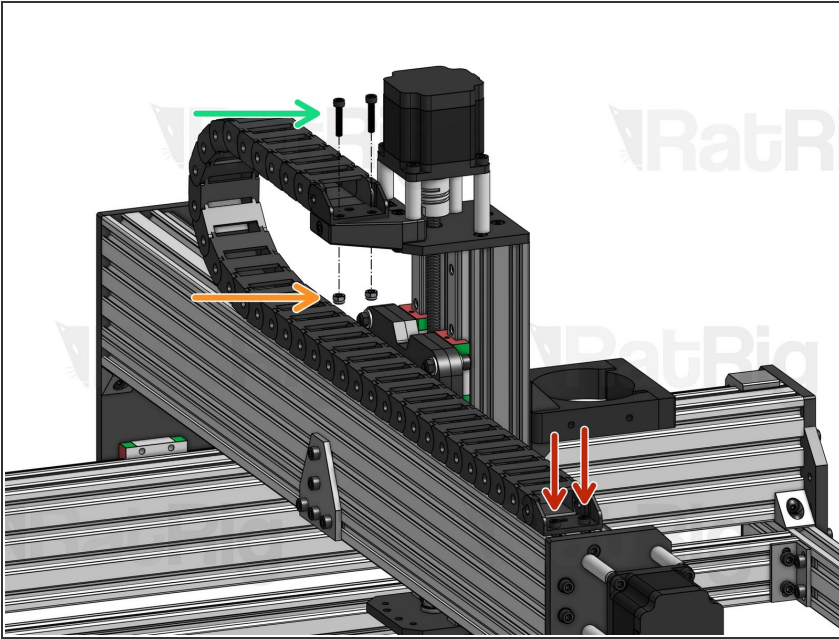


## Step 1 — Set up X Drag Chain



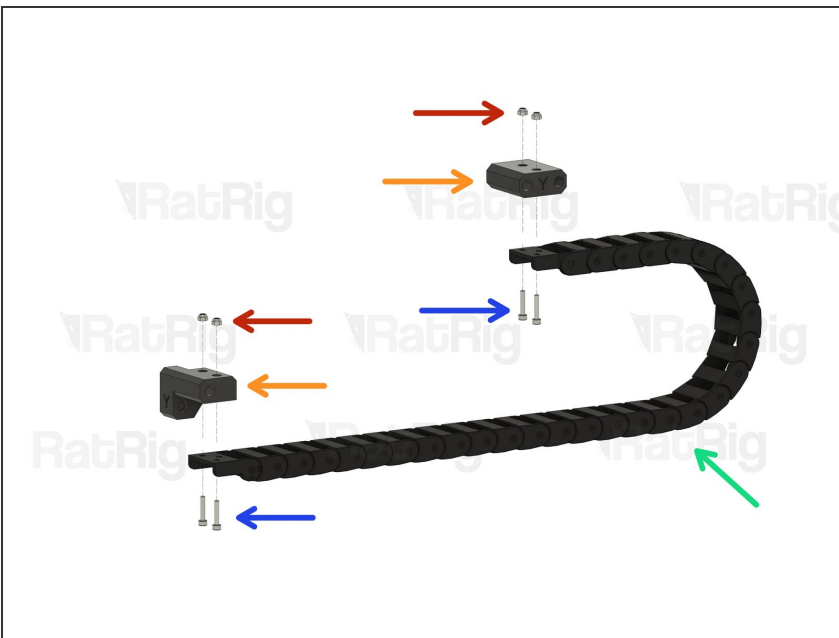
- Cap Head Screw M4x10mm
- X Drag Chain (will be slightly longer than your X axis)
- Drop-in T-Nut M4
- Set T-Nuts in position, but don't tighten them.

## Step 2 — Mount X Axis Drag Chain



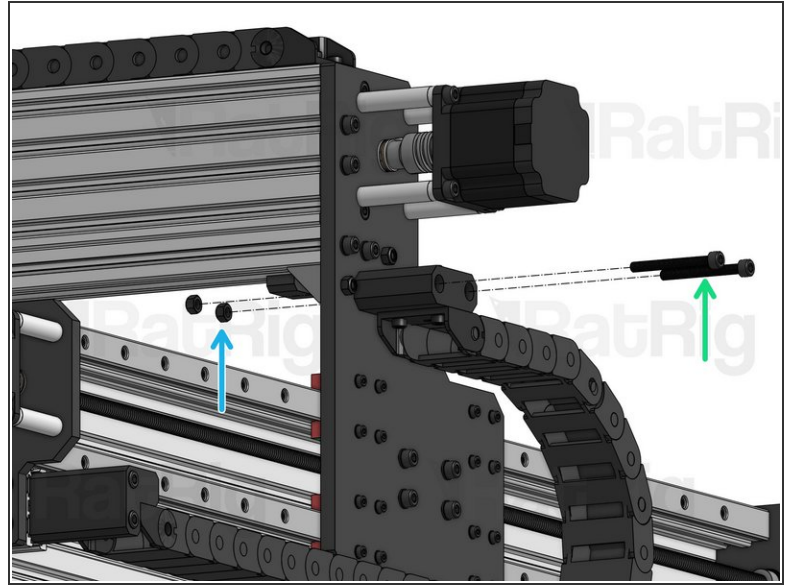
- Cap Head Screw M4x20mm
- Hex Locking Nut M4
- Slide the T-Nuts inside the slot, bring the tip of the drag chain to the end of the C-Beam profile and tighten down the screws, to lock it in place.

## Step 3 — Set up Y Axis Drag Chain



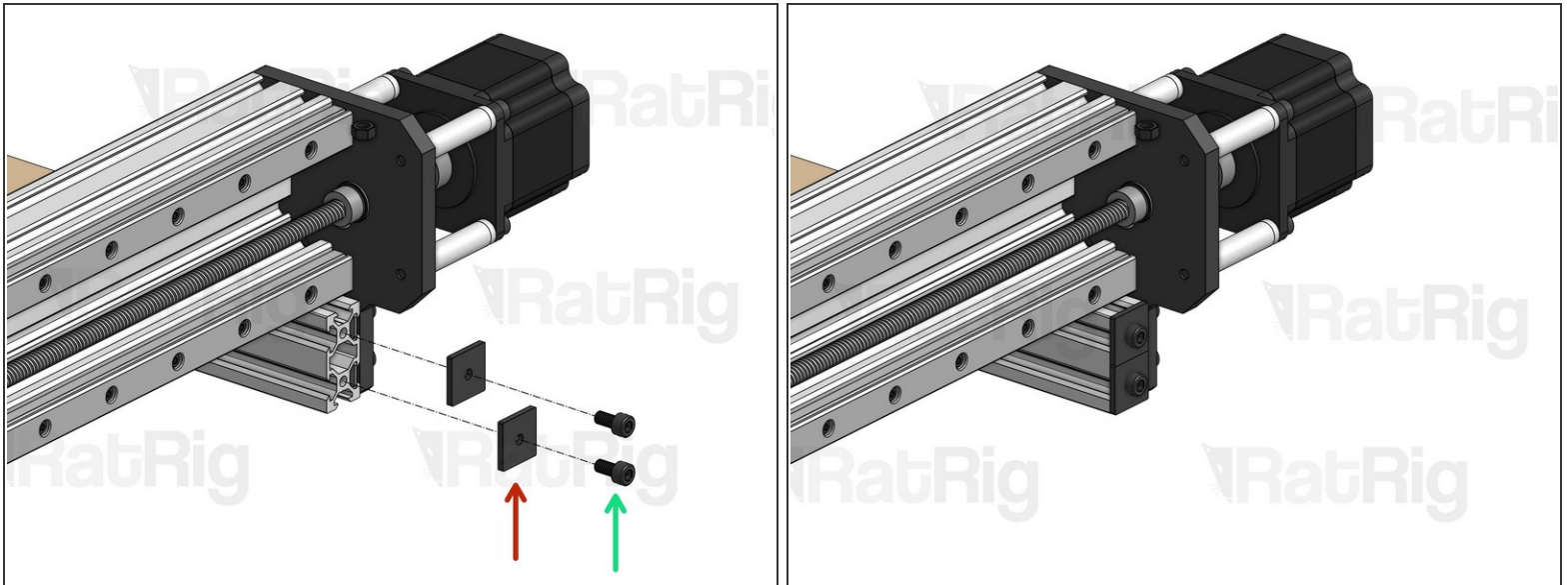
- Y Axis Drag Chain
- Hex Locking Nut M4
- Drag Chain Printed Part
- Cap Head Screw M4x20mm

## Step 4 — Mount Y Axis Drag Chain



- Cap Head Screw M5x55mm
- Cap Head Screw M5x25mm
- Cap Head Screw M5x45mm
- Hex Locking Nut M5

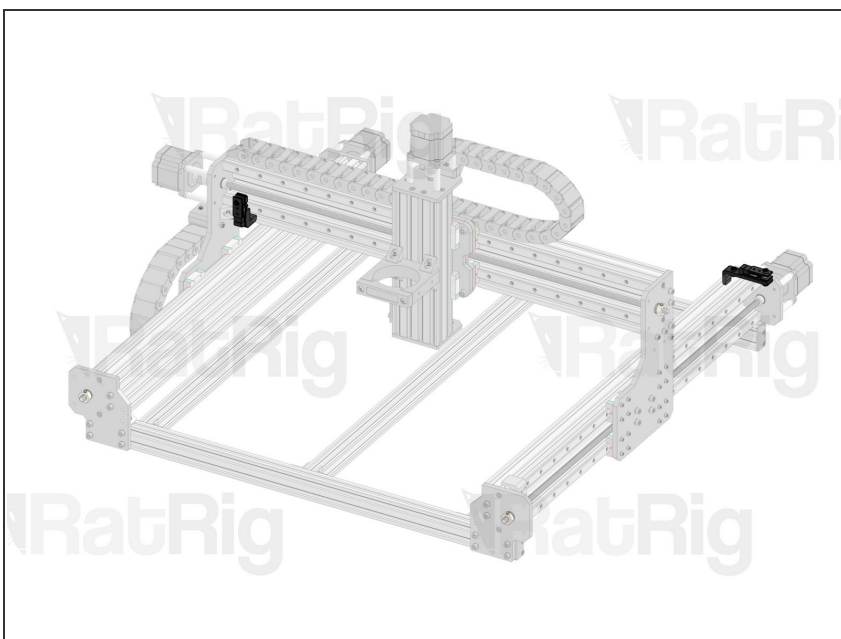
## Step 5 — Mount End Caps



**i** Cover the 3 exposed tips of the 2040 profiles on your frame with end caps.

- Cap Head Screw M5x10mm
- End Cap

## Step 6



- Move on to the [X & Y Limit Switch assembly](#).

